

How To Create An Aquasol® Water Soluble Purge Dam

Aquasol
CORPORATION

1. TRACE & IMPRESS

Trace pipe's inner diameter. Create an impression of the pipe. Fold to form 90° angle.



2. CUT

Cut the circle 1.3 times greater than pipe diameter.



3. SLIT

Slit approximately 1" to 2" segments perpendicular to impression on paper. Make first slit at 12 o'clock position followed by 3 o'clock, 6 o'clock and so on.



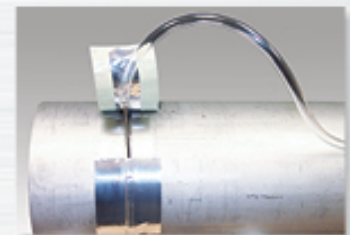
4. POSITION PIPE & TAPE IN PLACE

Cut Aquasol® Water Soluble Tape into pieces and secure in place.



5. REPEAT

Repeat process on other side.



- Cover root gap with EZ Zone® Tape.
- Your set up is complete.
- Introduce argon via the root gap.